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# UK Offshore Wind Cost Optimisation: Top Head Mass

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# ETI Offshore Wind Programme – background



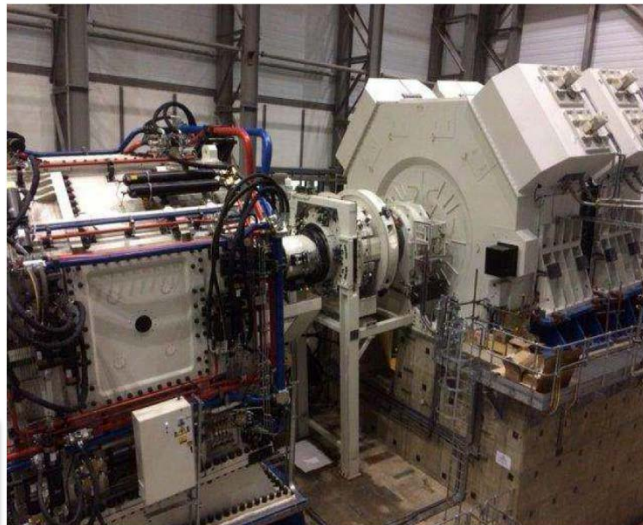
## ETI Firsts

Building the world's largest wind turbine blades  
30% lighter with 5% more energy yield



offshore wind

Purpose-built onshore test facility to  
reduce risks of mass production and  
deployment



offshore wind

15% cost  
reduction on  
offshore wind  
through floating  
platform design

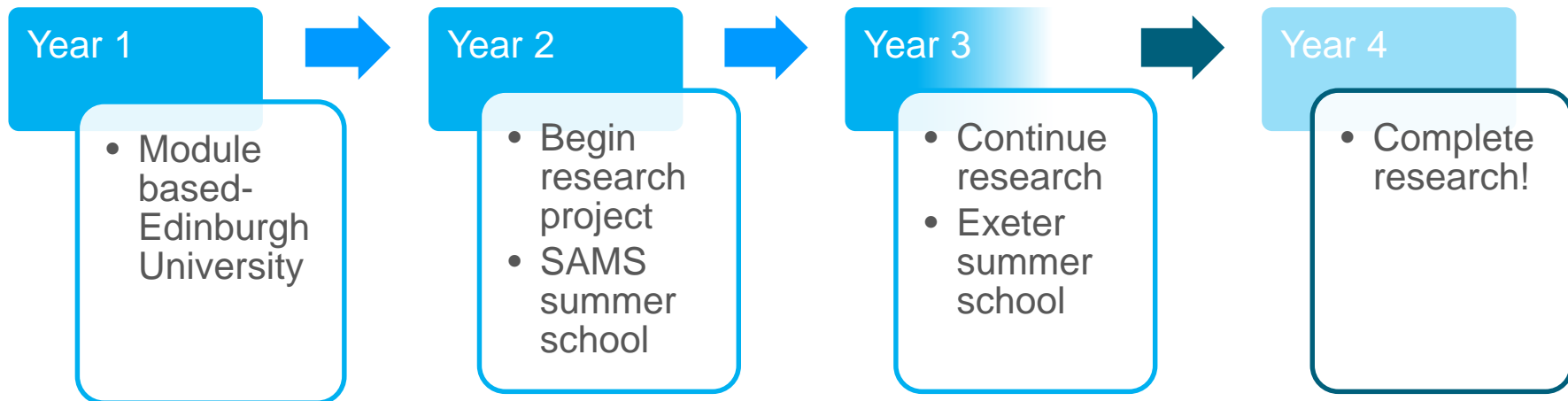
Valuable data on floating  
foundation design & Cost



# Research Objective: Introduction

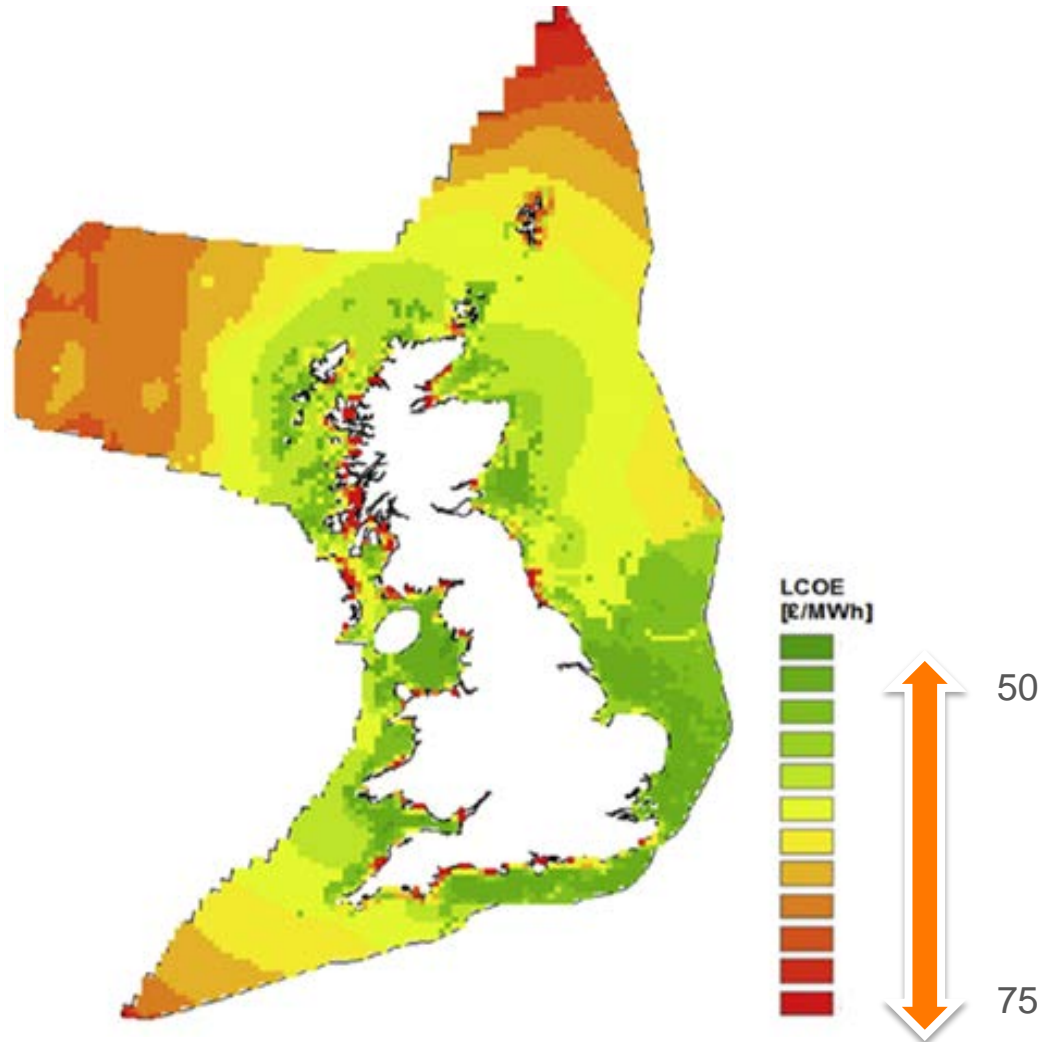


- 4 Year EngD course
- Offshore wind, wave and tidal covered
- Variety of engineering backgrounds
- Currently ~ 50 students





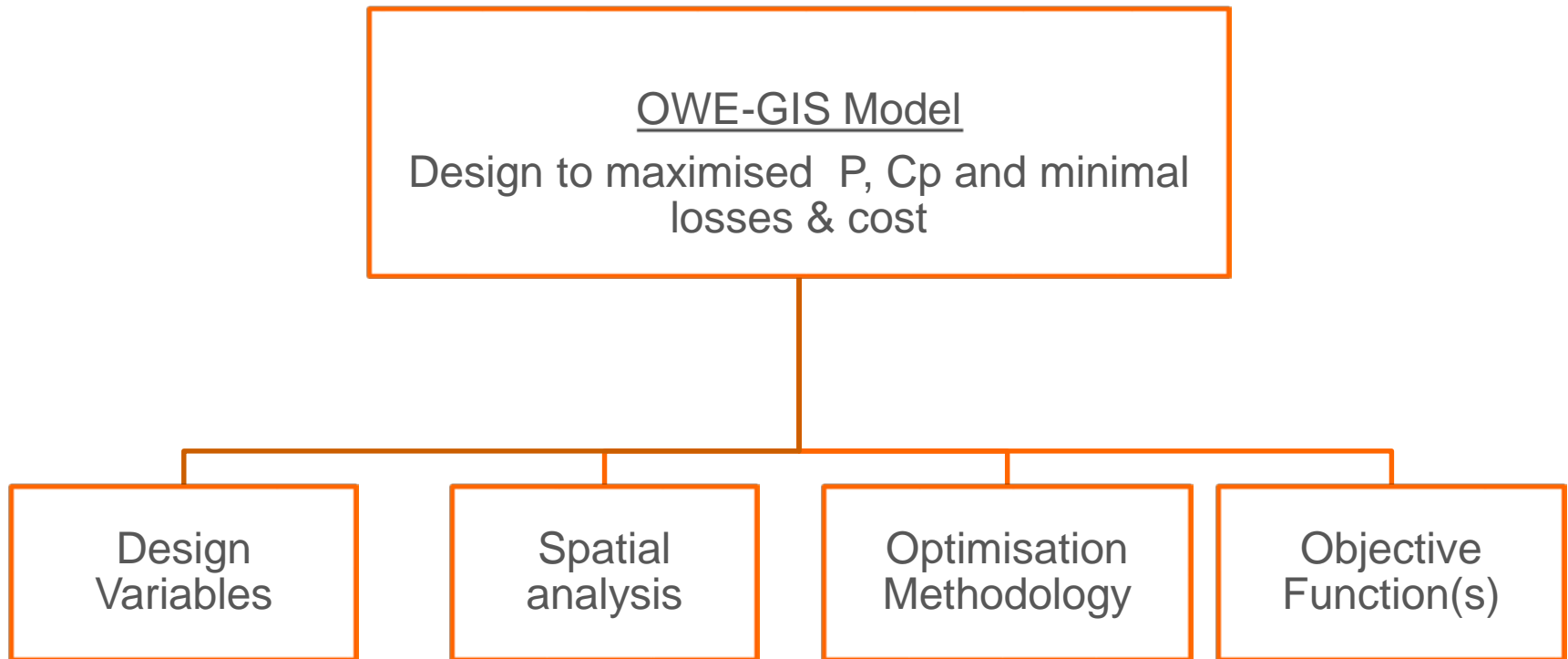
# £75/MWh or Lower?



Cavazzi, S (2015)

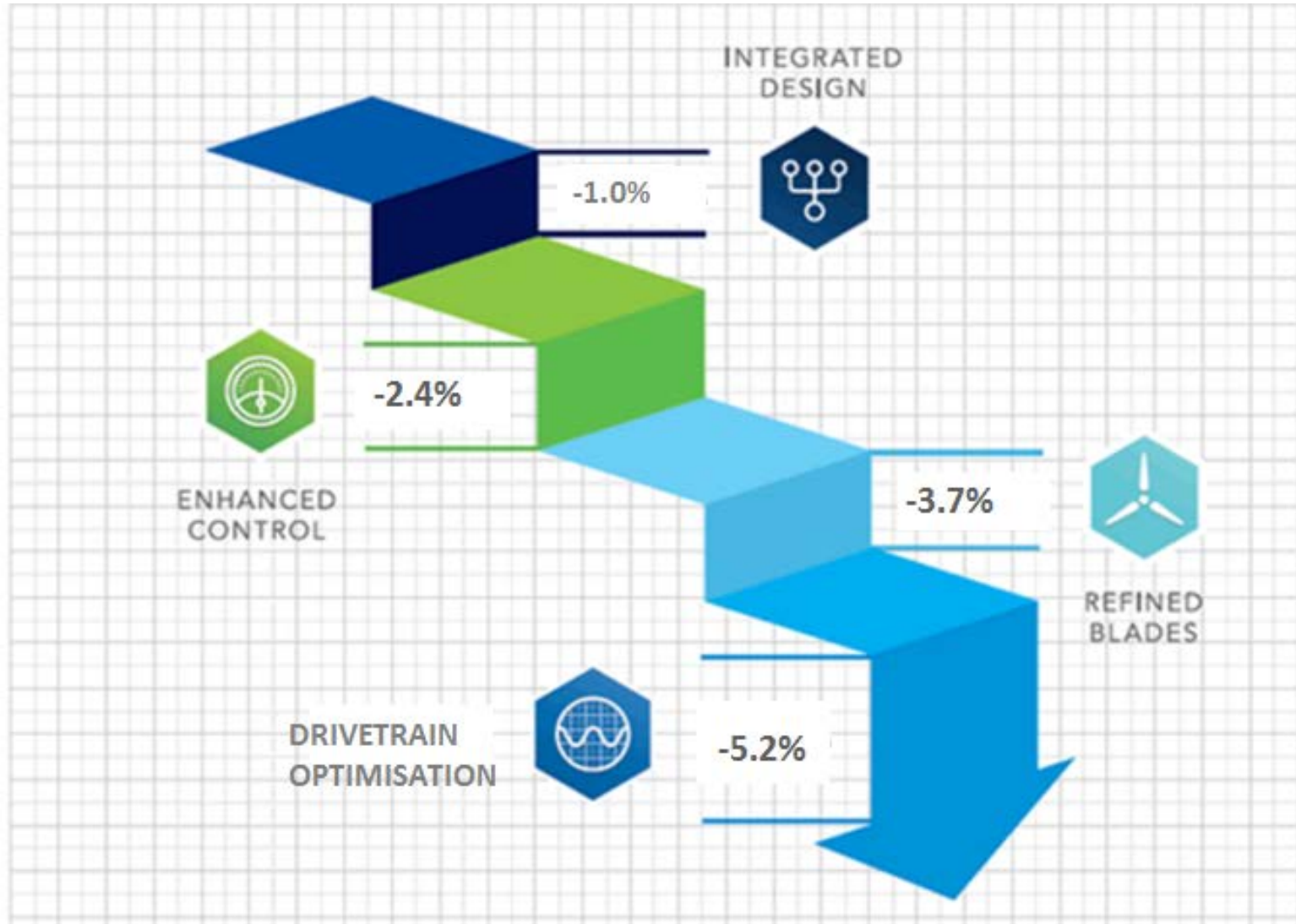


## Research Objective (2)



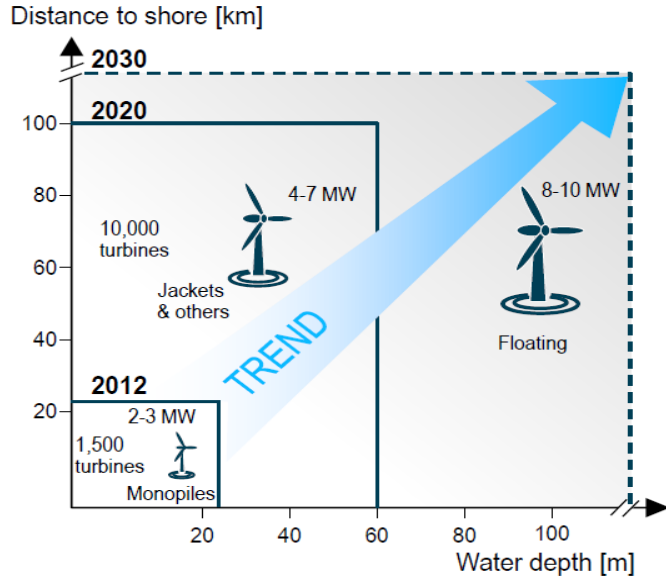


# How do we get the cost down?

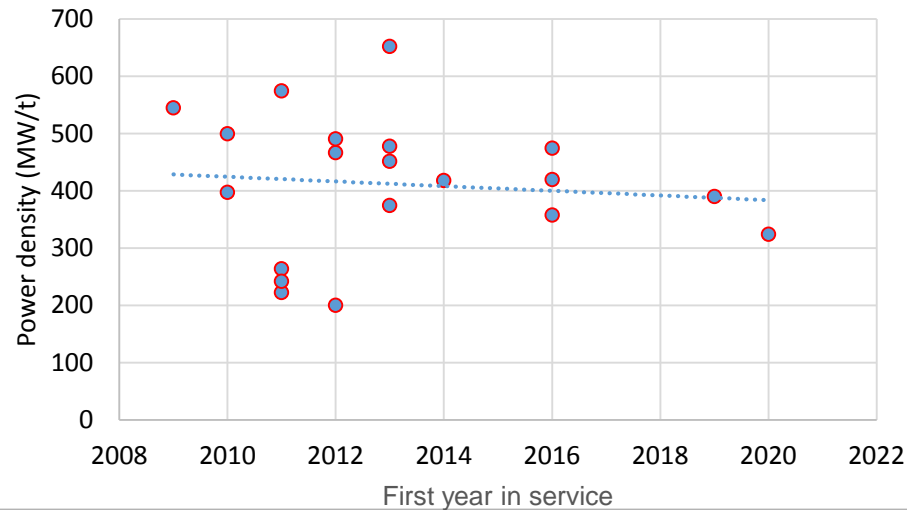
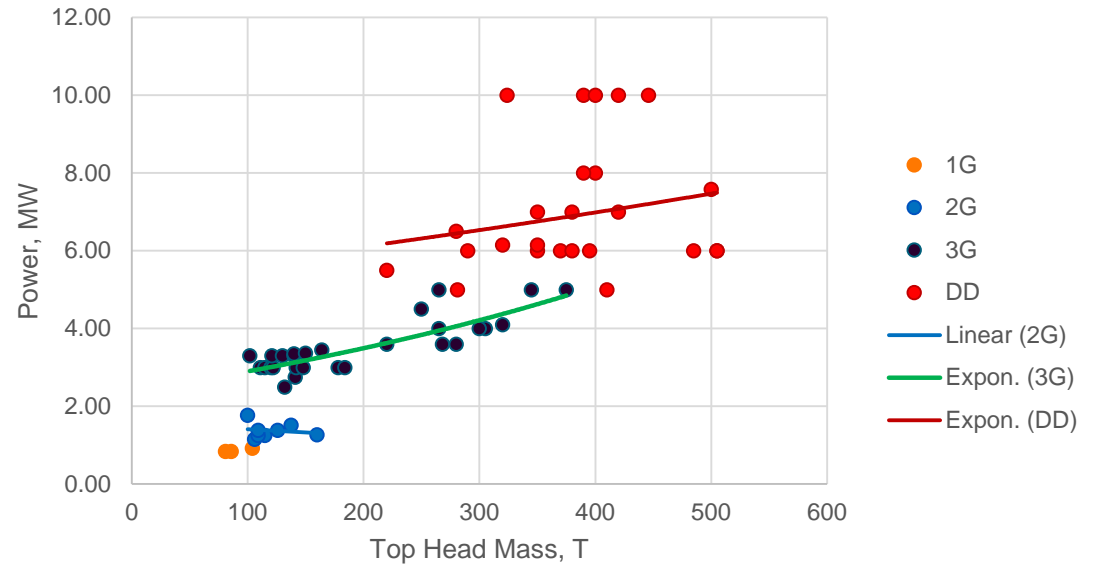




# Technology Trends

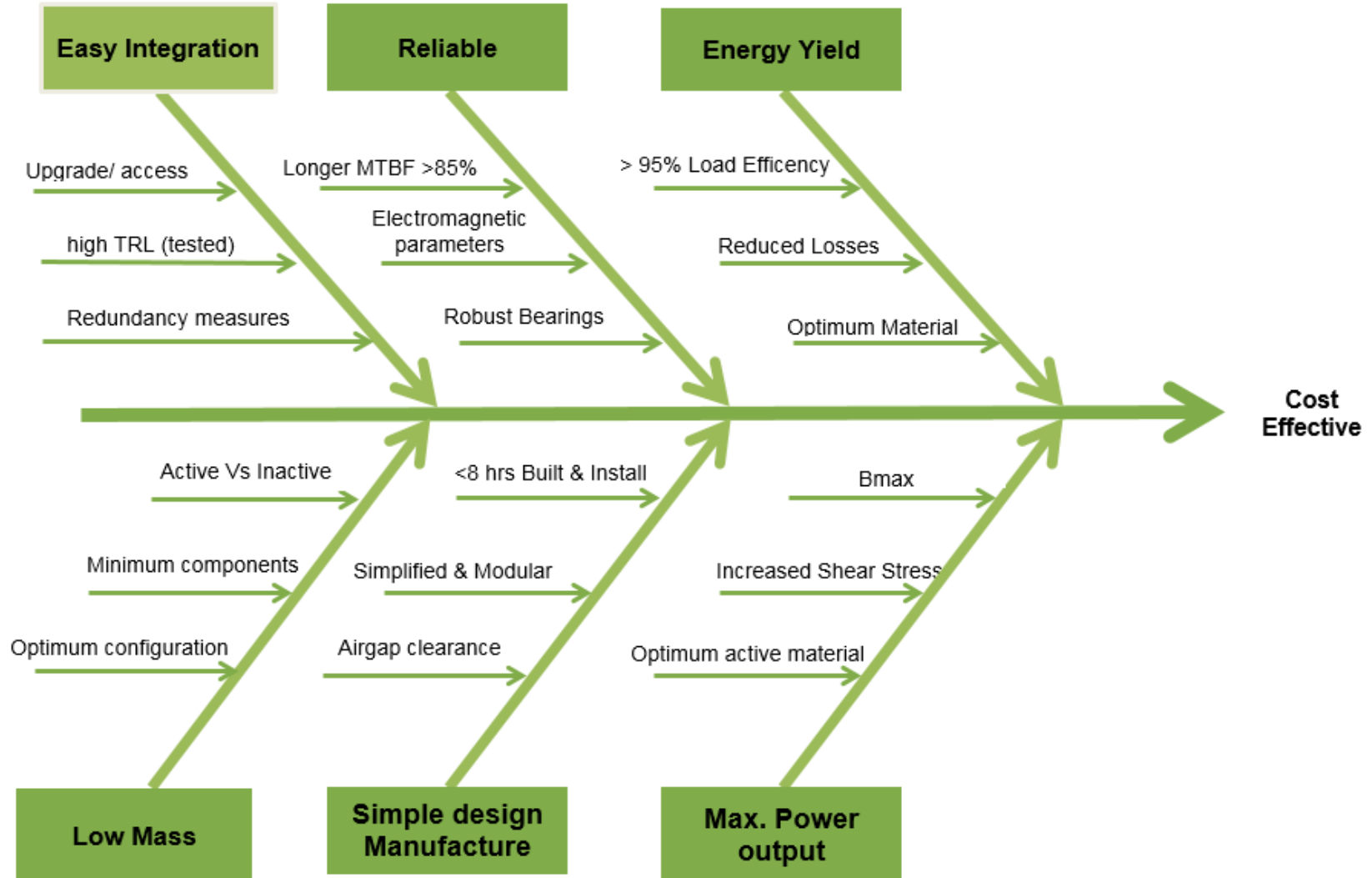


Roland Berger, 2013

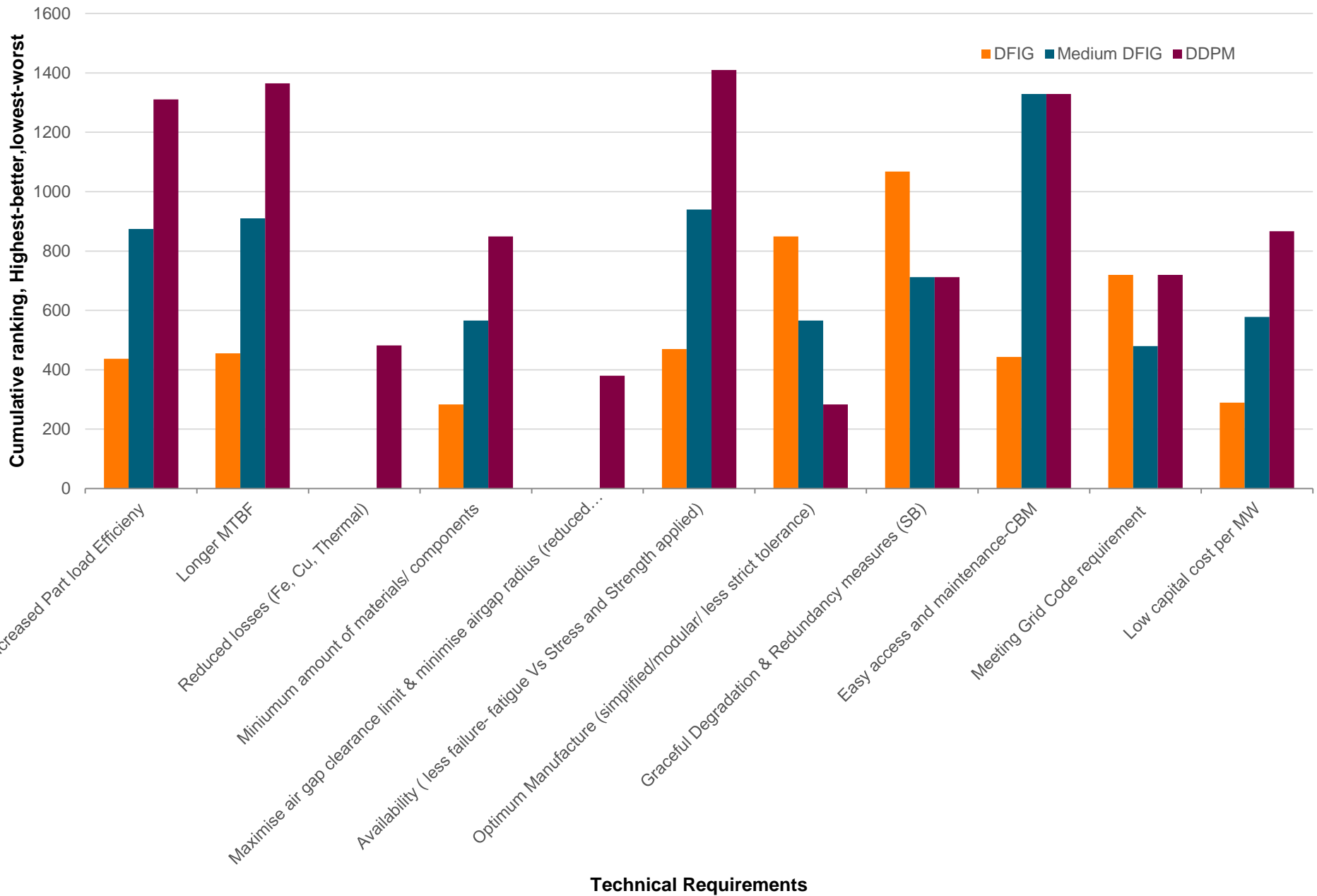




# How do we achieve this?





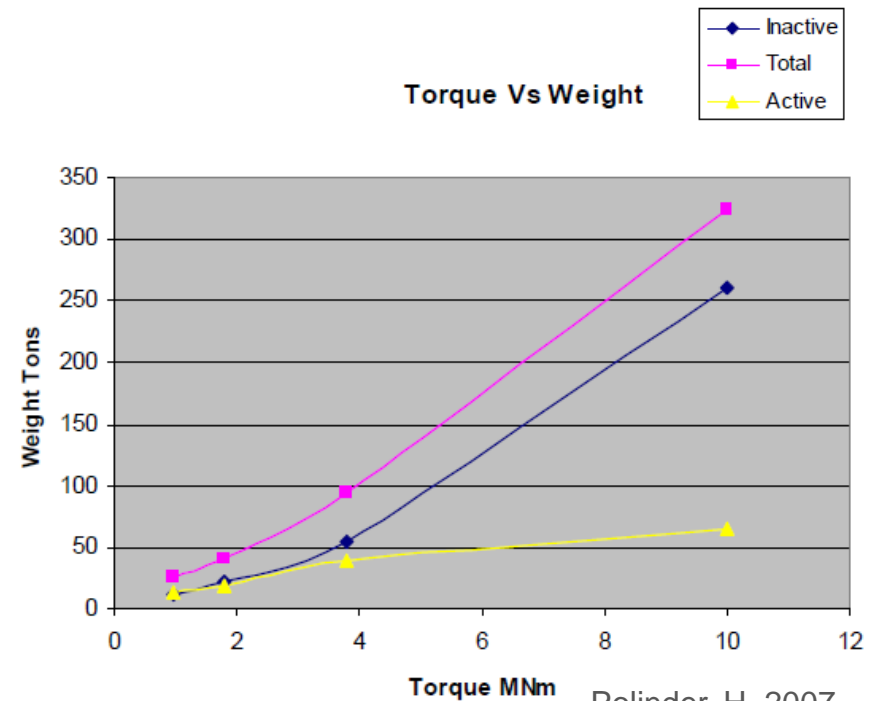




# Discussion

- **Availability** : Reliability, Redundancy measures
- **Optimum material and component designs:**
  - Advanced Permanent magnets ( $R_2Fe_{14}B...$ )
  - Efficient bearing configuration
  - Decrease of structural mass ( upto 80% of total mass [2])
  - Embedded Power electronics

- **Optimum Torque Vs Active material**





# Reflection

- Dependency on Rare Earth elements (Dy, Nd, Pr) for Permanent magnets
- Load and Cost impact on the drivetrain and overall turbine
- Impact on Implication on site selection (fixed Vs Floating platform)
- Can more saving be made by using HTS machines?



Thank you for your attention



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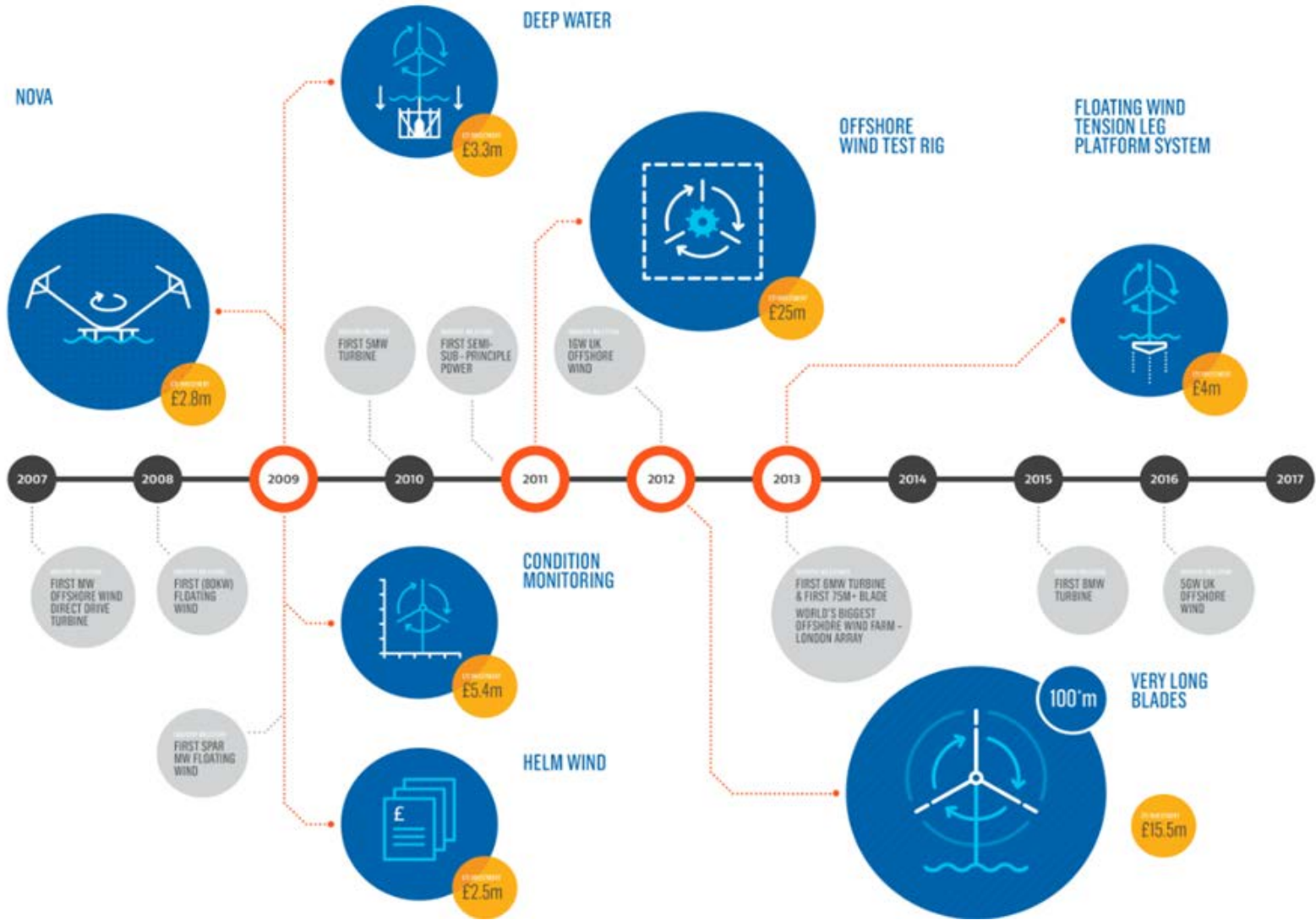


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# References

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- [4] Direct Drive Wind Turbine Generator with Magnetic Bearing  
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# Cost Trend

