

Date 15 November 2018

Time 12:09:35

Test Number HRSG Test 23

Mixture Composition 60/40 H2/CH4

Ambient Temperature 8 °C

Ambient Pressure 970

Wind Speed 5 m/s

Wind direction S

Relative Humidity 90.00%

Mass Flow kg/s

Equivalence Ratio 0.50

General Comments: (weather, rig configuration)

Weather: Sunny and autumnal. Cold and crisp, light wind. Early mist cleared ahead of test.

Rig configuration: 4 x 3m circular duct; expansion section and HRSG attached. End Plate attached. Igniter 258mm from beginning of 2nd circular duct section

Engine Speed: 40%; 11,800 rpm

Test on 60% H2 40% H2 at an intended EQR of 0.65

The test gave a fairly strong combustion event and most sensors provided an identifiable response.

Maximum overpressure of 512 bar was seen on KU10 at the end plate.

Max overpressure mbar

Max. gas temperature °C

Ionisation Probes

Max. flame speed m/s

Ionisation Rakes

Max. flame speed m/s

Optical Probes

Max. flame speed m/s

Initial gas temperature °C

Location of Max. Overpressure

sensor	KU10
label	HR6-L5L
distance	<input type="text" value="21165"/> mm

Location of Max. Temperature

sensor	TC4
label	CD3-R3
distance	<input type="text" value="7258"/> mm

Location of Max. Flame Speed

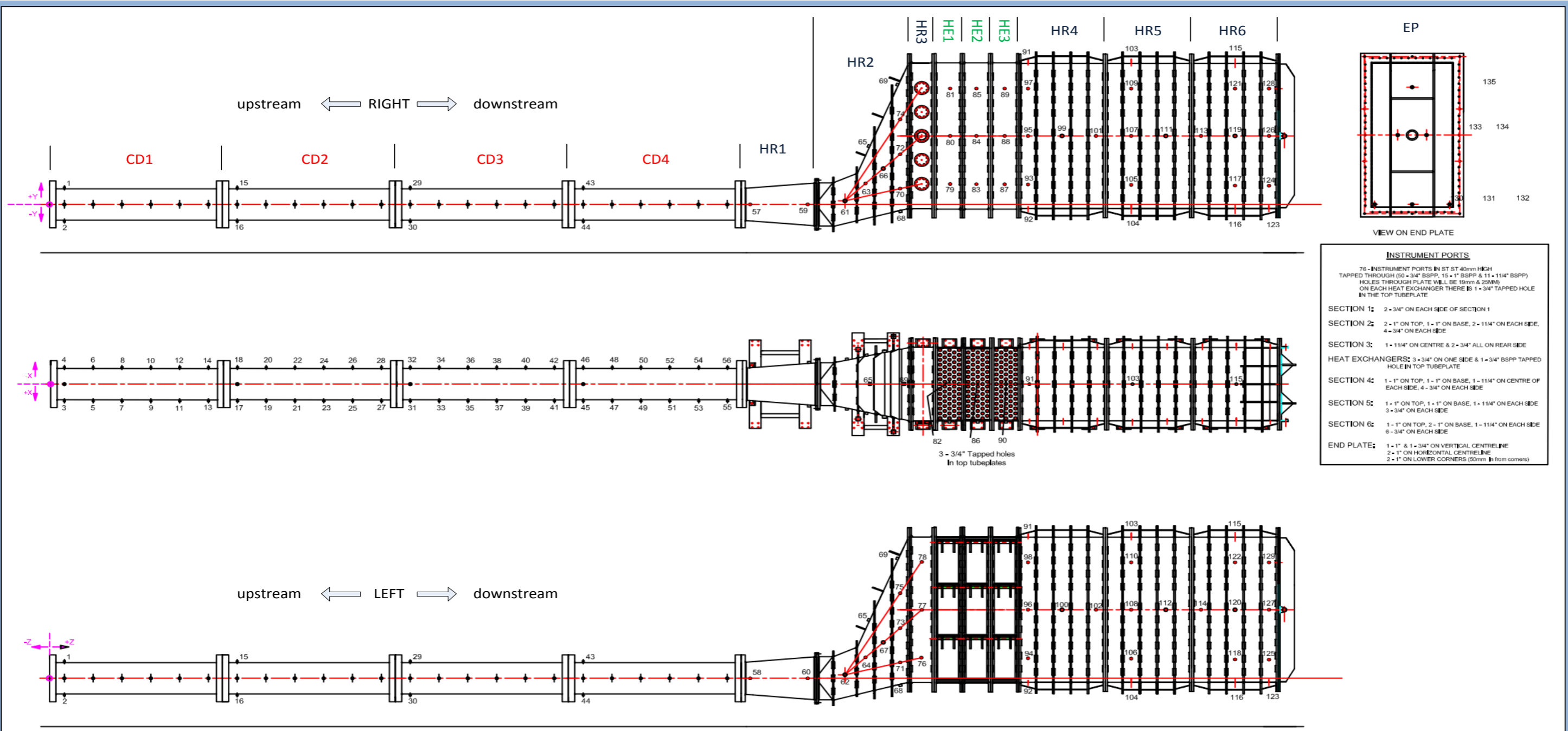
sensor	IP5
label	HR3-R1LM
distance	<input type="text" value="15140"/> mm

Location of Max. Flame Speed

sensor	RA4
label	HR4-R3L
distance	<input type="text" value="17575"/> mm

Location of Max. Flame Speed

sensor	OP2
label	HR1-R1
distance	<input type="text" value="12152"/> mm



INSTRUMENT PORTS

76 - INSTRUMENT PORTS IN ST 40mm HIGH TAPPED THROUGH (50 - 3/4" BSPP, 15 - 1" BSPP & 11 - 11/4" BSPP) HOLES THROUGH PLATE WILL BE 10mm & 25mm ON EACH HEAT EXCHANGER THERE IS 1 - 3/4" TAPPED HOLE IN THE TOP TUBEPLATE

SECTION 1: 2 - 3/4" ON EACH SIDE OF SECTION 1

SECTION 2: 2 - 1" ON TOP, 1 - 1" ON BASE, 2 - 11/4" ON EACH SIDE, 4 - 3/4" ON EACH SIDE

SECTION 3: 1 - 11/4" ON CENTRE & 2 - 3/4" ALL ON REAR SIDE

HEAT EXCHANGERS: 3 - 3/4" ON ONE SIDE & 1 - 3/4" BSPP TAPPED HOLE IN TOP TUBEPLATE

SECTION 4: 1 - 1" ON TOP, 1 - 1" ON BASE, 1 - 11/4" ON CENTRE OF EACH SIDE, 4 - 3/4" ON EACH SIDE

SECTION 5: 1 - 1" ON TOP, 1 - 1" ON BASE, 1 - 11/4" ON EACH SIDE, 3 - 3/4" ON EACH SIDE

SECTION 6: 1 - 1" ON TOP, 2 - 1" ON BASE, 1 - 11/4" ON EACH SIDE, 6 - 3/4" ON EACH SIDE

END PLATE: 1 - 1" & 1 - 3/4" ON VERTICAL CENTRELINE, 2 - 1" ON HORIZONTAL CENTRELINE, 2 - 1" ON LOWER CORNERS (50mm from corners)

Naming Convention

Section Identifier i.e. HE, HR, CD or EP	H R 1 - R 1 U	Vertical position in section (sides only) i.e. U, M or L. Absence of letter denotes centreline
Section Number (1-6) Numbered from downstream to upstream	Side i.e. R, L, T or B	Longitudinal position in section (numbered from 1)

Key

CD Circular duct	U Upper
HR HRSG	M Middle
HE Heat Exchanger	L Lower
EP End Plate	R Right Side (when viewed downstream from engine)
	L Left Side
	T Top
	B Bottom

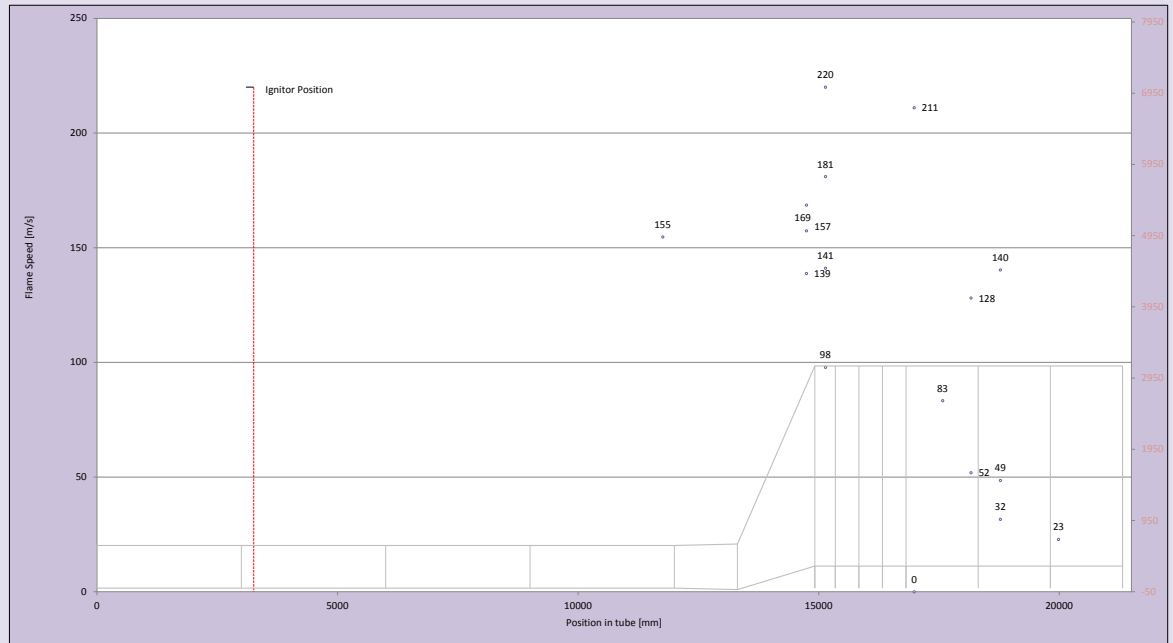
There are 13 sections on the rig

- 4 circular duct sections (CD1 to CD4)
- 6 HRSG sections (HR1 to HR6)
- 3 heat exchanger sections (HE1 to HE3) located between HR3 and HR4

Location of igniter 3258 mm Time of ignition 13.55361 seconds

IP Number	Location label	Data Name	Position in tube (mm)	Flame arrival time (s)	Avg Flame speed from last sensor (m/s)
IP0	CD4-L6	sation probe 0	11758	13.60854	155
IP1	HR2-L5L	sation probe 1	14745	13.62172	169
IP2	HR2-L5M	sation probe 2	14745	13.62658	157
IP3	HR2-L5U	sation probe 3	14745	13.63634	139
IP4	HR3-R1L	sation probe 4	15140	13.64309	98
IP5	HR3-R1LM	sation probe 5	15140	13.62391	220
IP6	HR3-R1M	sation probe 6	15140	13.62722	181
IP7	HR3-R1U	sation probe 7	15140	13.63251	141
IP8	HR3-L1U	sation probe 8	15140		
IP9	HE2-R1M	sation probe 9	16090		
IP10	HR4-L1L	sation probe 10	16985		
IP11	HR4-L1M	sation probe 11	16985	13.63719	211
IP12	HR4-L1U	sation probe 12	16985		-
IP13	HR4-R1U	sation probe 13	16985		
IP14	HR4-R3U	sation probe 14	17575	13.66173	83
IP15	HR4-L5L	sation probe 15	18165	13.64841	128
IP16	HR4-L5M	sation probe 16	18165	13.65992	52
IP17	HR4-L5U	sation probe 17	18165	13.67454	
IP18	HR4-R5M	sation probe 18	18165	13.66017	
IP19	HR5-L2L	sation probe 19	18775	13.66098	49
IP20	HR5-L2M	sation probe 20	18775	13.67920	32
IP21	HR5-L2U	sation probe 21	18775		
IP22	HR5-R2U	sation probe 22	18775	13.67028	140
IP23	HR6-L1M	sation probe 23	19985	13.73214	23

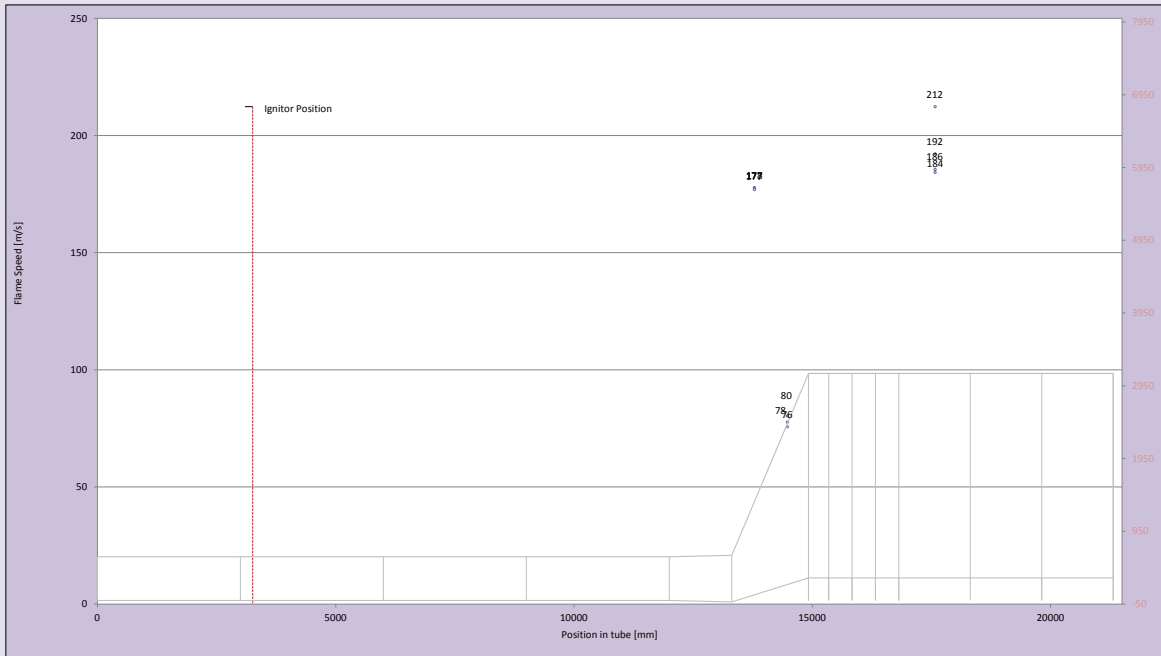
KEY: ND - not detected - sensor working but flame too weak to be picked up
 NW - not working - sensor not working



Location of igniter 3258 mm Time of ignition 13.55361 seconds

Rake Number	IP Number	Location label	Data Name	Position in tube (mm)	Flame arrival time (s)	Avg Flame speed from last sensor (m/s)
RA1	IP24	HR2-R2M	IP24	13785	13.6128	178
RA1	IP25	HR2-R2M	IP25	13785	13.6129	177
RA1	IP26	HR2-R2M	IP26	13785	13.6131	177
RA2	IP27	HR2-R4M	IP27	14475	13.6219	76
RA2	IP28	HR2-R4M	IP28	14475	13.6215	80
RA2	IP29	HR2-R4M	IP29	14475	13.6220	78
RA3	IP30	HR4-R3M	IP30	17575	13.6381	192
RA3	IP31	HR4-R3M	IP31	17575	13.6383	184
RA3	IP32	HR4-R3M	IP32	17575	13.6387	186
RA4	IP33	HR4-R3L	IP33	17575	13.6366	212
RA4	IP34	HR4-R3L	IP34	17575	NW	
RA4	IP35	HR4-R3L	IP35	17575	NW	

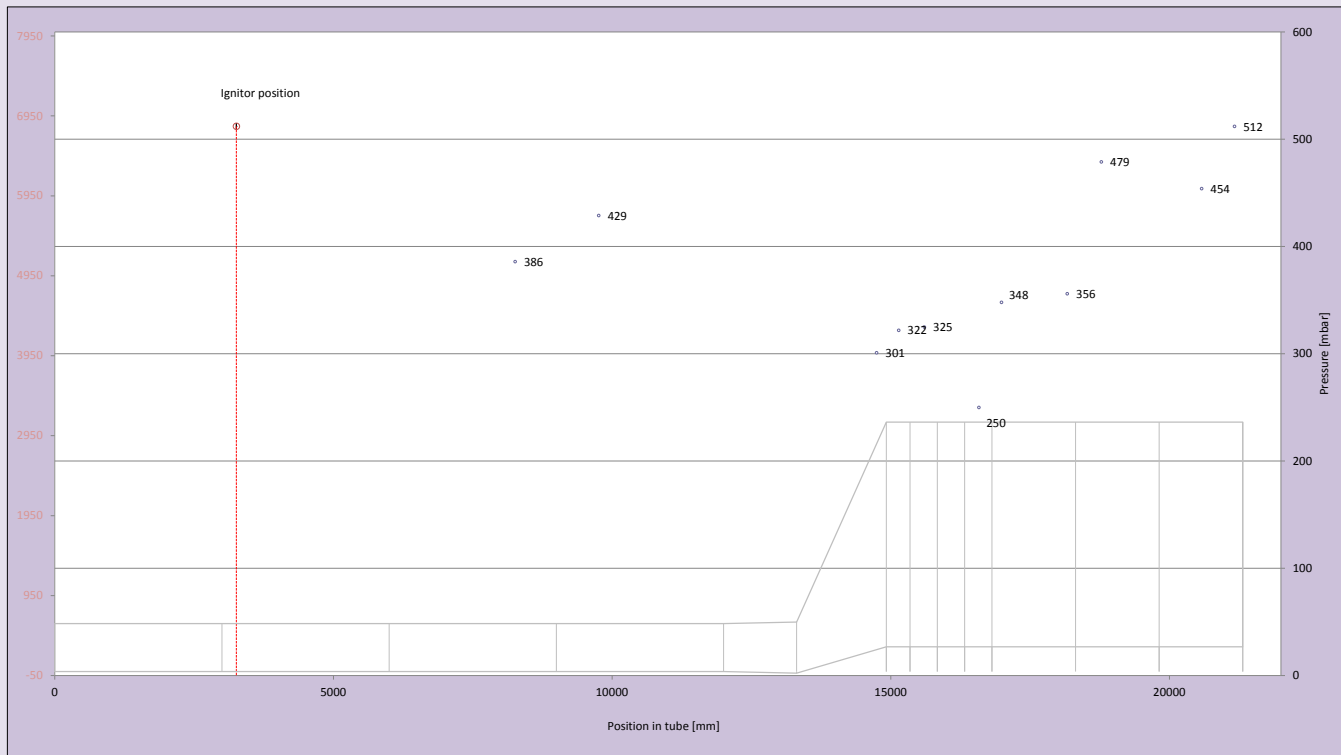
KEY: ND - not detected - sensor working but flame too weak to be picked up
 NW - not working - sensor not working
 The signal on IP 30 was noisy - some evidence of response to flame but not possible to pick out exact time of flame arrival



Location of igniter mm

Transducer number	Location	Position in tube [mm]	ΔP_{max} [mbar]	Time ΔP_{max} [sec]
KU0	CD3-R5	8258	386	13.6597
KU1	CD4-R2	9758	429	13.6613
KU2	HR2-T5	14745	301	13.6526
KU3	HR3-L1L	15140	322	13.6544
KU4	HE1-R1U	15600	325	13.6303
KU5	HE3-R1L	16580	250	13.6507
KU6	HR4-R1L	16985	348	13.6516
KU7	HR4-R5U	18165	356	13.6478
KU8	HR5-R2L	18775	479	13.6451
KU9	HR6-R3L	20575	454	13.6432
KU10	HR6-L5L	21165	512	13.6407

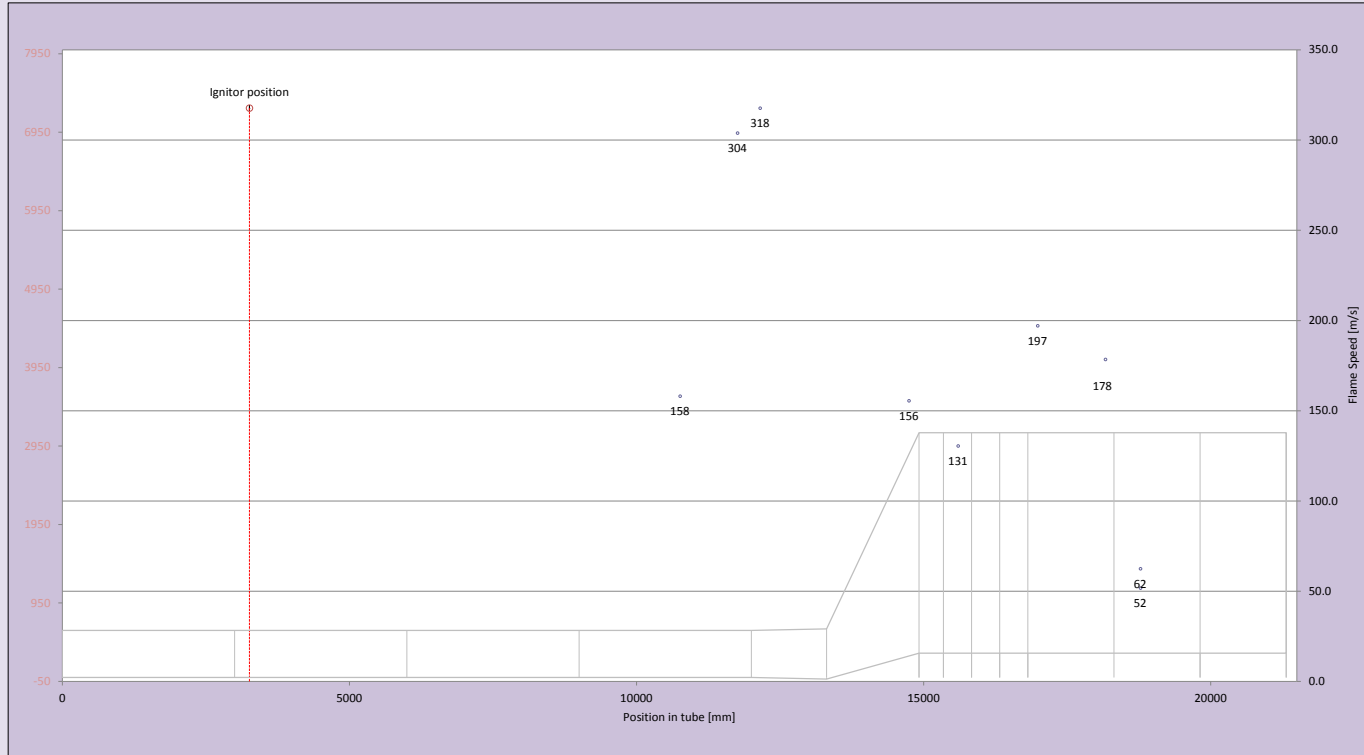
Very low pressure event. Pressure readings mostly less than noise levels in sensors. With 1000 point smoothing peak pressures can be approximated along with time of arrival.



Location of igniter mm Time of ignitio seconds

OP Number	Location label	Position in tube (mm)	Flame arrival time (s)	Average flame speed (m/s)
OP0	CD4-L4	10758	13.6010	158.2
OP1	CD4-R6	11758	13.6043	304.0
OP2	HR1-R1	12152	13.6056	317.7
OP3	HR2-R5M	14745	13.6222	155.5
OP4	HE1-T1	15600	13.6381	130.6
OP5	HE2-T1	16090	13.6357	
OP6	HE3-T1	16580	13.6381	
OP7	HR4-T1	16985	13.6329	
OP8	HR4-R1M	16985	13.6336	197.2
OP9	HR4-R5L	18165	13.6414	178.5
OP10	HR5-T2	18775	13.6615	62.5
OP11	HR5-R2M	18775	13.6682	51.8

KEY: ND - not detected - sensor working but flame too weak to be picked up
 NW - not working - sensor not working

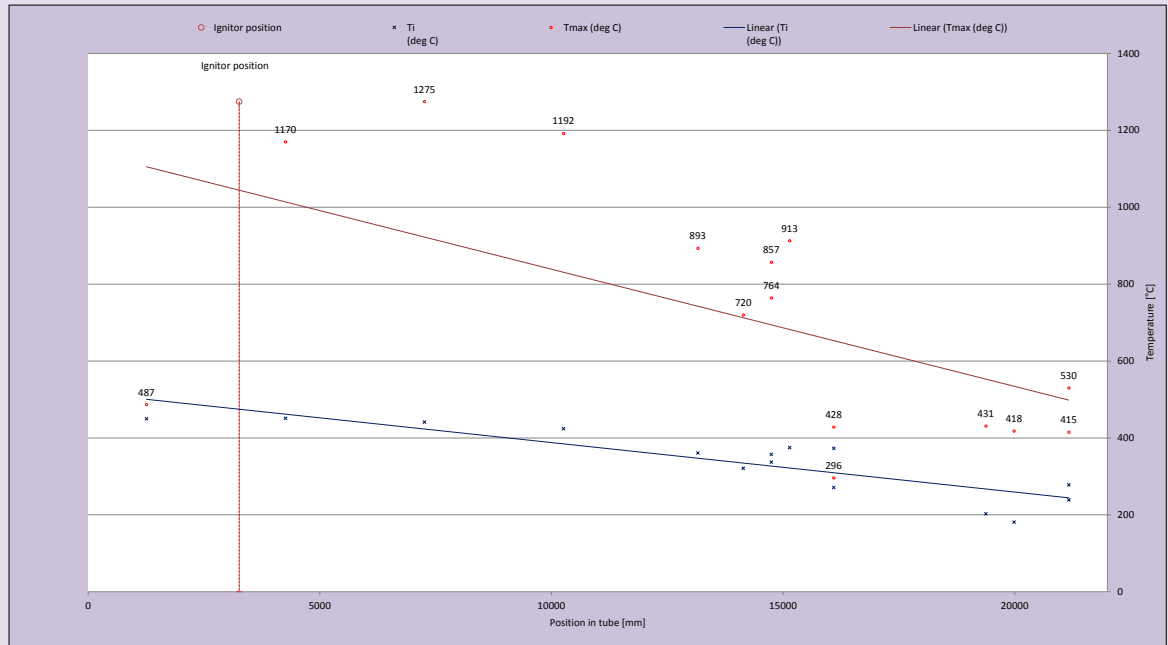


Location of igniter mm Time of ignition seconds

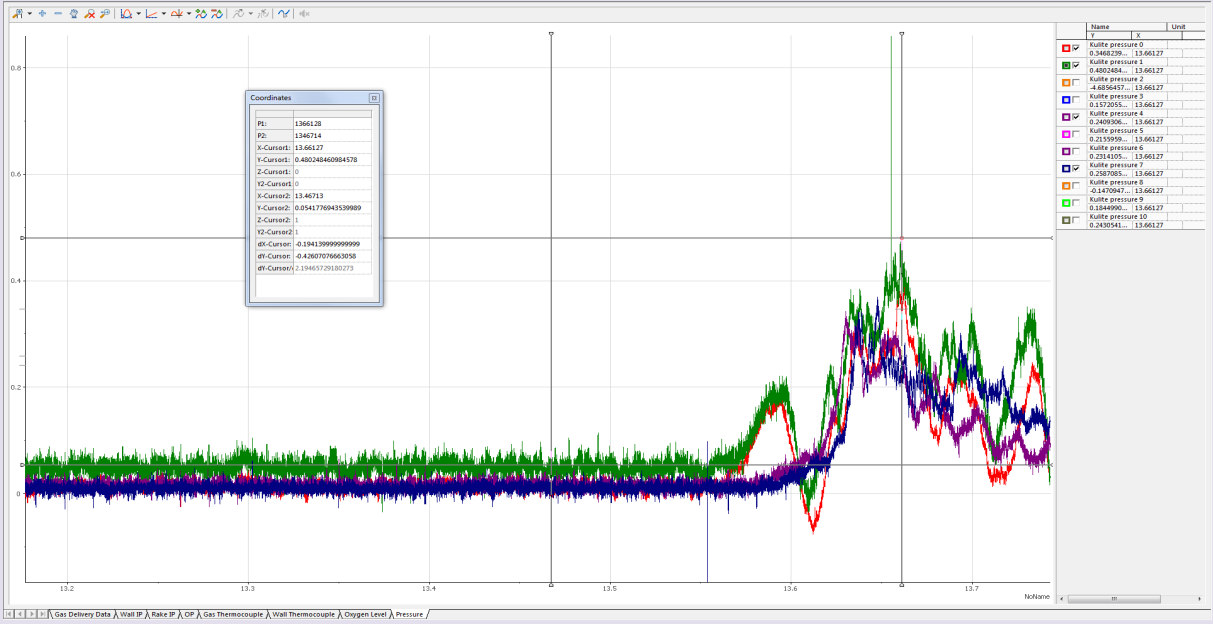
Thermocouple number	Location	Position in tube (mm)	Flame arrival time (s)	Average flame speed (m/s)	T _{max} (deg C)	T _i (deg C)
TC0	CD1-R3	1258			487	450
TC2	CD2-R3	4258	13.562		1170	451
TC4	CD3-R3	7258	13.568		1275	441
TC6	CD4-R3	10258	13.582		1192	424
TC8	HR1-R2	13160	13.588		893	361
TC16	HR2-R3M	14140	13.595		720	321
TC17	HR2-R5L	14745	13.602		857	357
TC18	HR2-R5U	14745	13.607		764	337
TC19	HR3-L1M	15140	13.609		913	375
TC20	HE2-R1L	16090	13.607		428	373
TC21	HE2-R1U	16090	13.613		296	271
TC22	HR5-R4M	19375	13.619		431	203
TC23	HR6-R1M	19985	13.628		418	181
TC24	HR6-R5L	21165	13.829		415	239
TC25	HR6-R5U	21165	13.893		530	278

surface thermocouples [not plotted]

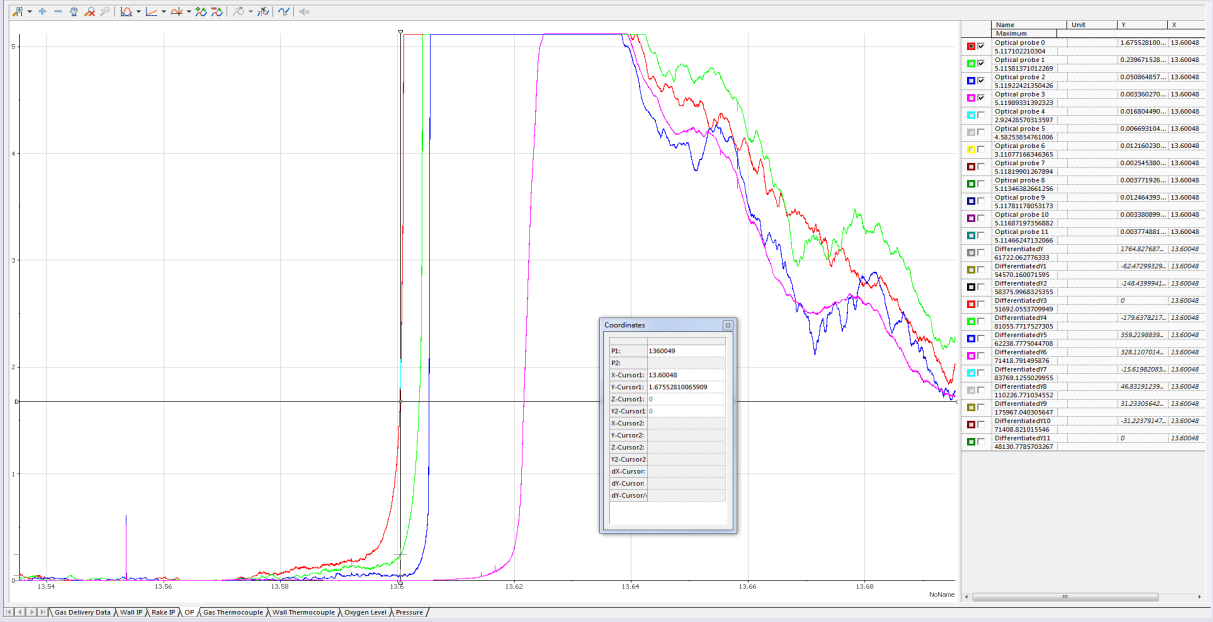
TC	Location	Position in tube (mm)	Flame arrival time (s)	Average flame speed (m/s)	T _{max} (deg C)	T _i (deg C)
TC1	CD1-T2	1508			174	163
TC3	CD2-T2	4508			136	126
TC5	CD3-T2	7508			137	127
TC7	CD4-T2	10508			86	78



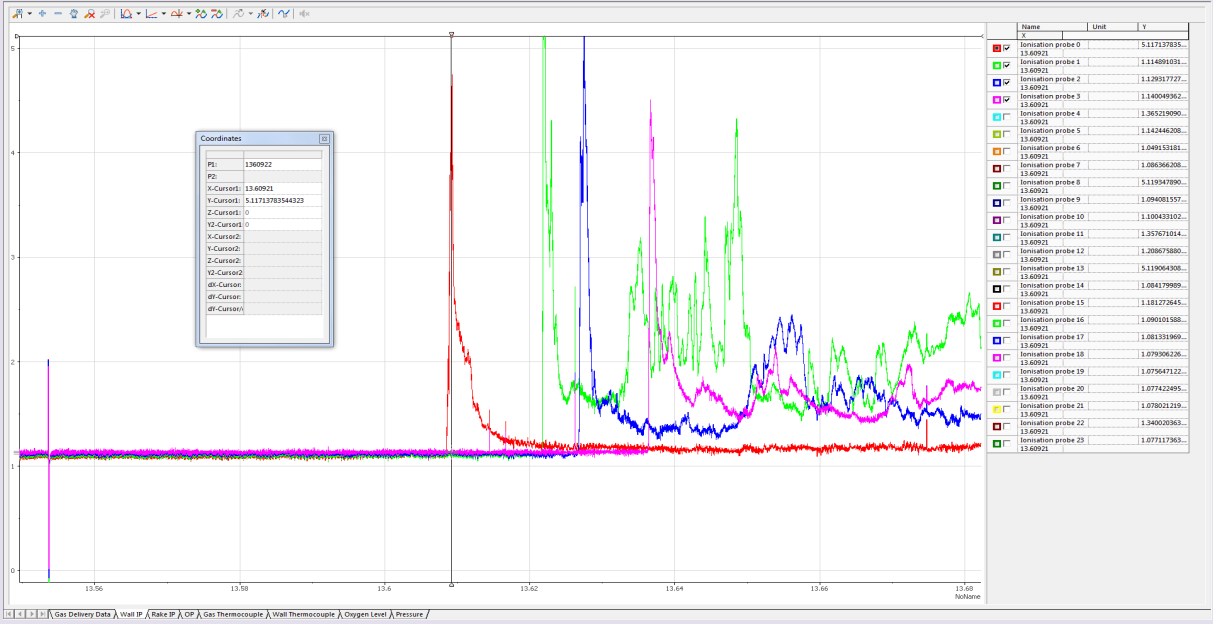
Pressure



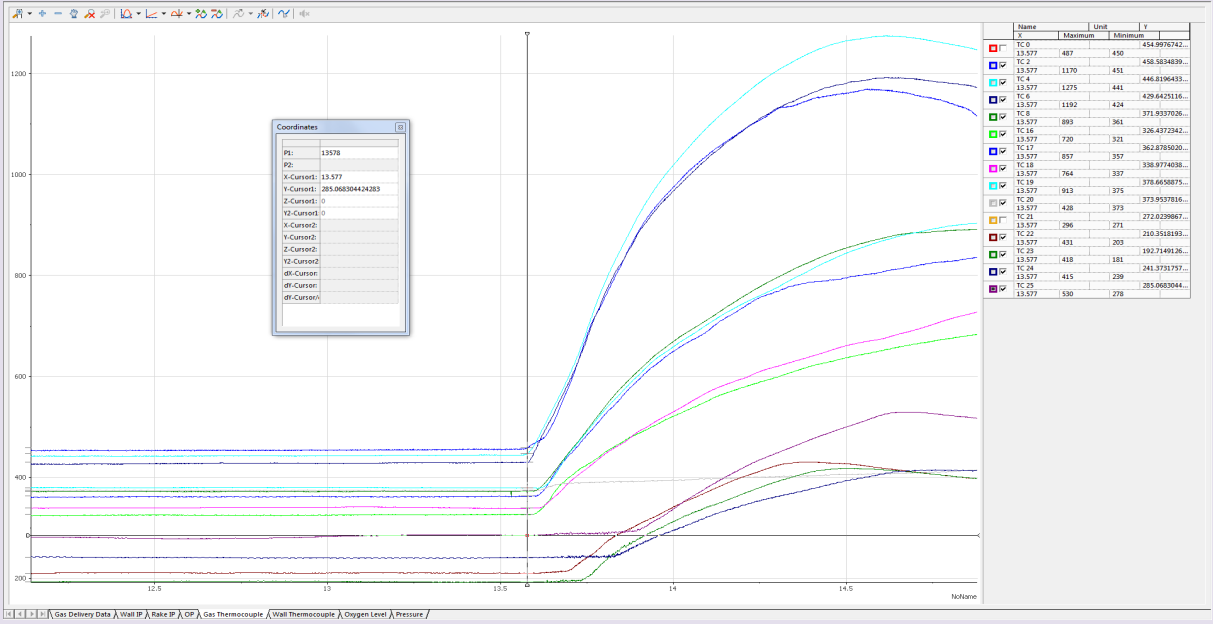
Optical Probes



Ionisation Probes



Temperature



Sensor	OLD DESIGNATION	NEW DESIGNATION	Section	Section Number	Side	Horizontal Location	Vertical Location	PORT REF	SIZE	"X"	"Y"	"Z"
-		CD1-T1	CD	1	T	1		1	1" BSPP	0	298	258
TC1	TS1-1	CD1-T2	CD	1	T	2		NA	SURFACE	0	298	1508
-		CD1-B1	CD	1	B	1		2	1" BSPP	0	-298	258
-	NS1-1	CD1-R1	CD	1	R	1		3	3/4" BSPP	298	0	258
-	FS1-1	CD1-L1	CD	1	L	1		4	3/4" BSPP	-298	0	258
-	NS1-2	CD1-R2	CD	1	R	2		5	3/4" BSPP	298	0	758
-	FS1-2	CD1-L2	CD	1	L	2		6	3/4" BSPP	-298	0	758
TC0	NS1-3	CD1-R3	CD	1	R	3		7	3/4" BSPP	298	0	1258
-	FS1-3	CD1-L3	CD	1	L	3		8	3/4" BSPP	-298	0	1258
-	NS1-4	CD1-R4	CD	1	R	4		9	3/4" BSPP	298	0	1758
-	FS1-4	CD1-L4	CD	1	L	4		10	3/4" BSPP	-298	0	1758
-	NS1-5	CD1-R5	CD	1	R	5		11	3/4" BSPP	298	0	2258
-	FS1-5	CD1-L5	CD	1	L	5		12	3/4" BSPP	-298	0	2258
-	NS1-6	CD1-R6	CD	1	R	6		13	3/4" BSPP	298	0	2758
-	FS1-6	CD1-L6	CD	1	L	6		14	3/4" BSPP	-298	0	2758
IGN		CD2-T1	CD	2	T	1		15	1" BSPP	0	298	3258
TC3	TS2-1	CD2-T2	CD	2	T	2		NA	SURFACE	0	298	4508
-		CD2-B1	CD	2	B	1		16	1" BSPP	0	-298	2358
-	NS2-1	CD2-R1	CD	2	R	1		17	3/4" BSPP	298	0	3258
-	FS2-1	CD2-L1	CD	2	L	1		18	3/4" BSPP	-298	0	3258
-	NS2-2	CD2-R2	CD	2	R	2		19	3/4" BSPP	298	0	3758
-	FS2-2	CD2-L2	CD	2	L	2		20	3/4" BSPP	-298	0	3758
TC2	NS2-3	CD2-R3	CD	2	R	3		21	3/4" BSPP	298	0	4258
-	FS2-3	CD2-L3	CD	2	L	3		22	3/4" BSPP	-298	0	4258
-	NS2-4	CD2-R4	CD	2	R	4		23	3/4" BSPP	298	0	4758
-	FS2-4	CD2-L4	CD	2	L	4		24	3/4" BSPP	-298	0	4758
-	NS2-5	CD2-R5	CD	2	R	5		25	3/4" BSPP	298	0	5258
-	FS2-5	CD2-L5	CD	2	L	5		26	3/4" BSPP	-298	0	5258
-	NS2-6	CD2-R6	CD	2	R	6		27	3/4" BSPP	298	0	5758
-	FS2-6	CD2-L6	CD	3	L	6		28	3/4" BSPP	-298	0	5758
-		CD3-T1	CD	3	T	1		29	1" BSPP	0	298	6258
TC5	TS1-1	CD3-T2	CD	3	T	2		NA	SURFACE	0	298	7508
-		CD3-B1	CD	3	B	1		30	1" BSPP	0	-298	6258
-	NS3-1	CD3-R1	CD	3	R	1		31	3/4" BSPP	298	0	6258
-	FS3-1	CD3-L1	CD	3	L	1		32	3/4" BSPP	-298	0	6258
-	NS3-2	CD3-R2	CD	3	R	2		33	3/4" BSPP	298	0	6758
-	FS3-2	CD3-L2	CD	3	L	2		34	3/4" BSPP	-298	0	6758
TC4	NS3-3	CD3-R3	CD	3	R	3		35	3/4" BSPP	298	0	7258
-	FS3-3	CD3-L3	CD	3	L	3		36	3/4" BSPP	-298	0	7258
-	NS3-4	CD3-R4	CD	3	R	4		37	3/4" BSPP	298	0	7758
-	FS3-4	CD3-L4	CD	3	L	4		38	3/4" BSPP	-298	0	7758
KU0	NS3-5	CD3-R5	CD	3	R	5		39	3/4" BSPP	298	0	8258
-	FS3-5	CD3-L5	CD	3	L	5		40	3/4" BSPP	-298	0	8258
-	NS3-6	CD3-R6	CD	3	R	6		41	3/4" BSPP	298	0	8758
-	FS3-6	CD3-L6	CD	3	L	6		42	3/4" BSPP	-298	0	8758
-		CD4-T1	CD	4	T	1		43	1" BSPP	0	298	9258
TC7	TS1-1	CD4-T2	CD	4	T	2		NA	SURFACE	0	298	10508
-		CD4-B1	CD	4	B	1		44	1" BSPP	0	-298	9258
-	NS4-1	CD4-R1	CD	4	R	1		45	3/4" BSPP	298	0	9258
-	FS4-1	CD4-L1	CD	4	L	1		46	3/4" BSPP	-298	0	9258
KU1	NS4-2	CD4-R2	CD	4	R	2		47	3/4" BSPP	298	0	9758
-	FS4-2	CD4-L2	CD	4	L	2		48	3/4" BSPP	-298	0	9758
TC6	NS4-3	CD4-R3	CD	4	R	3		49	3/4" BSPP	298	0	10258
-	FS4-3	CD4-L3	CD	4	L	3		50	3/4" BSPP	-298	0	10258
-	NS4-4	CD4-R4	CD	4	R	4		51	3/4" BSPP	298	0	10758
OPO	FS4-4	CD4-L4	CD	4	L	4		52	3/4" BSPP	-298	0	10758
-	NS4-5	CD4-R5	CD	4	R	5		53	3/4" BSPP	298	0	11258
-	FS4-5	CD4-L5	CD	4	L	5		54	3/4" BSPP	-298	0	11258
OP1	NS4-6	CD4-R6	CD	4	R	6		55	3/4" BSPP	298	0	11758
IPO	FS4-6	CD4-L6	CD	4	L	6		56	3/4" BSPP	-298	0	11758

Sensor	OLD DESIGNATION	NEW DESIGNATION	Section	Section Number	Side	Horizontal Location	Vertical Location	PORT REF	SIZE	"X"	"Y"	"Z"
OP2		HR1-R1	HR	1	R	1		57	3/4" BSPP	308	0	12152
-		HR1-L1	HR	1	L	1		58	3/4" BSPP	-308	0	12152
TC8		HR1-R2	HR	1	R	2		59	3/4" BSPP	393	0	13160
-		HR1-L2	HR	1	L	2		60	3/4" BSPP	-393	0	13160
RA1		HR2-R2M	HR	2	R	2	M	61	1 1/4" BSPP	448	70	13785
RA1		HR2-L2M	HR	2	L	2	M	62	1 1/4" BSPP	-448	70	13785
TC16		HR2-R3M	HR	2	R	3	M	63	3/4" BSPP	528	410	14140
-		HR2-L3M	HR	2	L	3	M	64	3/4" BSPP	-528	410	14140
-		HR2-T3	HR	2	T	3		65	1" BSPP	0	1122	14215
RA2		HR2-R4M	HR	2	R	4	M	66	1 1/4" BSPP	598	700	14475
RA2		HR2-L4M	HR	2	L	4	M	67	1 1/4" BSPP	-598	700	14475
-		HR2-B5	HR	2	B	5		68	1" BSPP	0	-100	14745
KU2		HR2-T5	HR	2	T	5		69	1" BSPP	0	2315	14745
TC17		HR2-R5L	HR	2	R	5	L	70	3/4" BSPP	662	310	14745
IP1		HR2-L5L	HR	2	L	5	L	71	3/4" BSPP	-662	310	14745
OP3		HR2-R5M	HR	2	R	5	M	72	3/4" BSPP	662	975	14745
IP2		HR2-L5M	HR	2	L	5	M	73	3/4" BSPP	-662	975	14745
TC18		HR2-R5U	HR	2	R	5	U	74	3/4" BSPP	662	1660	14745
IP3		HR2-L5U	HR	2	L	5	U	75	3/4" BSPP	-662	1660	14745
KU3		HR3-L1L	HR	3	L	1	L	76	3/4" BSPP	-700	400	15140
TC19		HR3-L1M	HR	3	L	1	M	77	1 1/4" BSPP	-700	1335	15140
IP8		HR3-L1U	HR	3	L	1	U	78	3/4" BSPP	-700	2270	15140
IP4		HR3-R1L	HR	3	R	1	L	136	3/4" BSPP	700	400	15140
IP5		HR3-R1LM	HR	3	R	1	LM	137	3/4" BSPP	700	868	15140
IP6		HR3-R1M	HR	3	R	1	M	138	3/4" BSPP	700	1335	15140
-		HR3-R1UM	HR	3	R	1	UM	139	3/4" BSPP	700	1802	15140
IP7		HR3-R1U	HR	3	R	1	U	140	3/4" BSPP	700	2270	15140
-		HE1-R1L	HE	1	R	1	L	79	3/4" BSPP	700	400	15600
-		HE1-R1M	HE	1	R	1	M	80	3/4" BSPP	700	1335	15600
KU4		HE1-R1U	HE	1	R	1	U	81	3/4" BSPP	700	2270	15600
TC20		HE2-R1L	HE	2	R	1	L	83	3/4" BSPP	700	400	16090
IP9		HE2-R1M	HE	2	R	1	M	84	3/4" BSPP	700	1335	16090
TC21		HE2-R1U	HE	2	R	1	U	85	3/4" BSPP	700	2270	16090
KU5		HE3-R1L	HE	3	R	1	L	87	3/4" BSPP	700	400	16580
-		HE3-R1M	HE	3	R	1	M	88	3/4" BSPP	700	1335	16580
-		HE3-R1U	HE	3	R	1	U	89	3/4" BSPP	700	2270	16580
OP4		HE1-T1	HE	1	T	1		82	3/4" BSPP HOLE	-47	2735	15600
OP5		HE2-T1	HE	2	T	1		86	3/4" BSPP HOLE	0	2735	16090
OP6		HE3-T1	HE	3	T	1		90	3/4" BSPP HOLE	-47	2735	16580
OP7		HR4-T1	HR	4	T	1		91	1" BSPP	0	2735	16985
-		HR4-B1	HR	4	B	1		92	1" BSPP	0	-65	16985
KU6		HR4-R1L	HR	4	R	1	L	93	3/4" BSPP	700	400	16985
IP10		HR4-L1L	HR	4	L	1	L	94	3/4" BSPP	-700	400	16985
OP8		HR4-R1M	HR	4	R	1	M	95	3/4" BSPP	700	1335	16985
IP11		HR4-L1M	HR	4	L	1	M	96	3/4" BSPP	-700	1335	16985
IP13		HR4-R1U	HR	4	R	1	U	97	3/4" BSPP	700	2270	16985
IP12		HR4-L1U	HR	4	L	1	U	98	3/4" BSPP	-700	2270	16985
RA3		HR4-R3M	HR	4	R	3	M	99	1 1/4" BSPP	700	1335	17575
RA3		HR4-L3M	HR	4	L	3	M	100	1 1/4" BSPP	-700	1335	17575
RA4		HR4-R3L	HR	4	R	3	L	141	1 1/4" BSPP	700	400	17575
IP14		HR4-R3U	HR	4	R	3	U	142	3/4" BSPP	700	2270	17575
RA4		HR4-L3L	HR	4	L	3	L	143	1 1/4" BSPP	-700	400	17575
-		HR4-L3U	HR	4	L	3	U	144	3/4" BSPP	-700	2270	17575
IP18		HR4-R5M	HR	4	R	5	M	101	3/4" BSPP	700	1335	18165
IP16		HR4-L5M	HR	4	L	5	M	102	3/4" BSPP	-700	1335	18165
OP9		HR4-R5L	HR	4	R	5	L	145	3/4" BSPP	700	400	18165
KU7		HR4-R5U	HR	4	R	5	U	146	3/4" BSPP	700	2270	18165
IP15		HR4-L5L	HR	4	L	5	L	147	3/4" BSPP	-700	400	18165
IP17		HR4-L5U	HR	4	L	5	U	148	3/4" BSPP	-700	2270	18165
-		HR5-R1M	HR	5	R	1	M	NA	SURFACE	700	1200	18455

Sensor	OLD DESIGNATION	NEW DESIGNATION	Section	Section Number	Side	Horizontal Location	Vertical Location	PORT REF	SIZE	"X"	"Y"	"Z"
OP10		HR5-T2	HR	5	T	2		103	1" BSPP	0	2735	18775
-		HR5-B2	HR	5	B	2		104	1" BSPP	0	-65	18775
KU8		HR5-R2L	HR	5	R	2	L	105	3/4" BSPP	700	400	18775
IP19		HR5-L2L	HR	5	L	2	L	106	3/4" BSPP	-700	400	18775
OP11		HR5-R2M	HR	5	R	2	M	107	3/4" BSPP	700	1335	18775
IP20		HR5-L2M	HR	5	L	2	M	108	3/4" BSPP	-700	1335	18775
IP22		HR5-R2U	HR	5	R	2	U	109	3/4" BSPP	700	2270	18775
IP21		HR5-L2U	HR	5	L	2	U	110	3/4" BSPP	-700	2270	18775
TC22		HR5-R4M	HR	5	R	4	M	111	1 1/4" BSPP	700	1335	19375
-		HR5-L4M	HR	5	L	4	M	112	1 1/4" BSPP	-700	1335	19375
TC23		HR6-R1M	HR	6	R	1	M	113	3/4" BSPP	700	1335	19985
IP23		HR6-L1M	HR	6	L	1	M	114	3/4" BSPP	-700	1335	19985
-		HR6-T3	HR	6	T	3		115	1" BSPP	0	2735	20575
-		HR6-B3	HR	6	B	3		116	3/4" BSPP	0	-65	20575
KU9		HR6-R3L	HR	6	R	3	L	117	3/4" BSPP	700	400	20575
-		HR6-L3L	HR	6	L	3	L	118	3/4" BSPP	-700	400	20575
-		HR6-R3M	HR	6	R	3	M	119	1 1/4" BSPP	700	1335	20575
-		HR6-L3M	HR	6	L	3	M	120	1 1/4" BSPP	-700	1335	20575
-		HR6-R3U	HR	6	R	3	U	121	3/4" BSPP	700	2270	20575
-		HR6-L3U	HR	6	L	3	U	122	3/4" BSPP	-700	2270	20575
-		HR6-B5	HR	6	B	5		123	1" BSPP	0	-65	21165
TC24		HR6-R5L	HR	6	R	5	L	124	3/4" BSPP	700	400	21165
KU10		HR6-L5L	HR	6	L	5	L	125	3/4" BSPP	-700	400	21165
-		HR6-R5M	HR	6	R	5	M	126	3/4" BSPP	700	1335	21165
-		HR6-L5M	HR	6	L	5	M	127	3/4" BSPP	-700	1335	21165
TC25		HR6-R5U	HR	6	R	5	U	128	3/4" BSPP	700	2270	21165
-		HR6-L5U	HR	6	L	5	U	129	3/4" BSPP	-700	2270	21165
-		EP-1L	EP			1	L	130	1" BSPP	650	-15	21330
-		EP-2L	EP			2	L	131	1" BSPP	0	-15	21330
-		EP-3L	EP			3	L	132	1" BSPP	-650	-15	21330
-		EP-1M	EP			1	M	133	1" BSPP	250	1335	21330
-		EP-2M	EP			2	M	134	1" BSPP	-250	1335	21330
-		EP-1U	EP			1	U	135	3/4" BSPP	0	2270	21330

